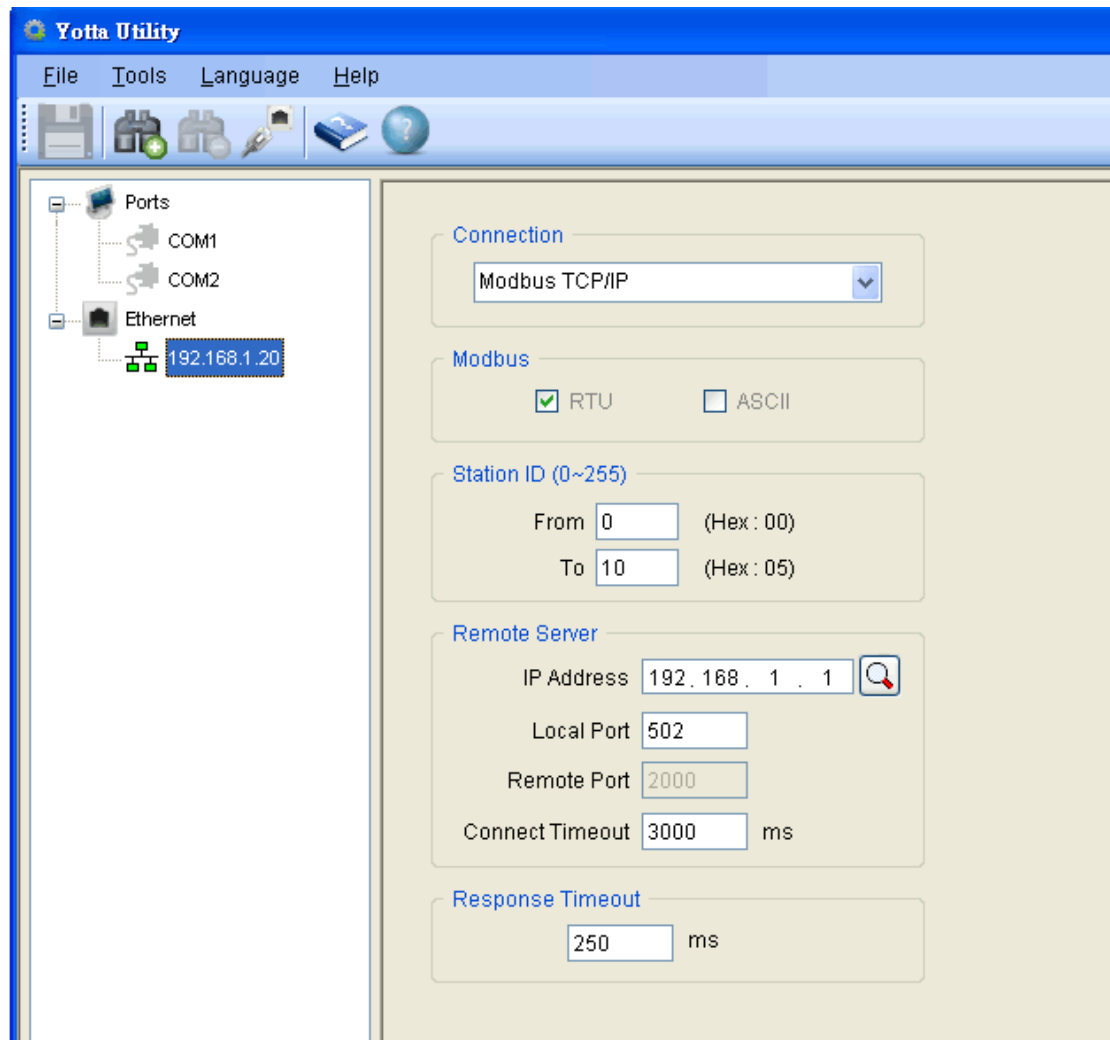
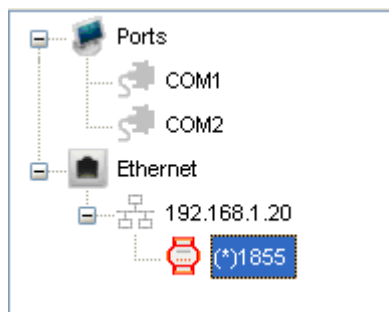


1. 机器拨至 init 模式
2. 送电 (24 VDC)
3. 连接 Ethernet 电缆

4. 于下图中, 按下  Search for modules 按键



5. 选取下图之 (*)1855



6. 完成设定后，按下 Update 按键

The screenshot shows the 'System Settings' tab with sub-tabs for 'System Settings', 'Ethernet Settings', and 'Alias'. The 'Comm. Fail Safe' section contains four digital output (DO) buttons labeled DO 3, DO 2, DO 1, and DO 0. Below these is a 'Timeout Settings' field with the value '123 msec'. The 'Power-up Output' section also contains four DO buttons labeled DO 3, DO 2, DO 1, and DO 0. At the bottom of the panel are 'Restore' and 'Update' buttons.

7. 完成设定后，按下 Update 按键

The screenshot shows the 'Ethernet Settings' tab with sub-tabs for 'System Settings', 'Ethernet Settings', and 'Alias'. The 'Description' field contains '18x-Series' and a link to 'http://192.168.1.1'. The 'Verified Codes' field contains '88888888' and the 'Device ID' field contains '1'. The 'Protocol' dropdown is set to 'Modbus TCP/IP' and the 'MAC Address' field contains '00-49-00-2E-51-0F'. There are radio buttons for 'DHCP' (selected) and 'IP Address'. Under 'IP Address', the 'IP' field is '192.168.1.1', the 'Mask' is '255.255.255.0', and the 'Gateway' is '0.0.0.0'. The 'Port' section has a 'Local' field set to '502'. At the bottom are 'Restore' and 'Update' buttons.

8. 完成设定后，按下 Update 按键

The image shows a web-based configuration interface with three tabs: "System Settings", "Ethernet Settings", and "Alias". The "Alias" tab is currently selected. The interface is divided into two main sections: "Digital Output" and "Digital Input".

Digital Output: This section contains four input fields labeled DO0, DO1, DO2, and DO3. Each field contains the text "DO0", "DO1", "DO2", and "DO3" respectively.

Digital Input: This section contains eight input fields arranged in two rows. The top row has fields labeled DI0, DI1, DI2, and DI3, containing "DI0", "DI1", "DI2", and "DI3". The bottom row has fields labeled DI4, DI5, DI6, and DI7, containing "DI4", "DI5", "DI6", and "DI7".

At the bottom of the interface, there are four buttons: "Clear", "Default", "Restore", and "Update".