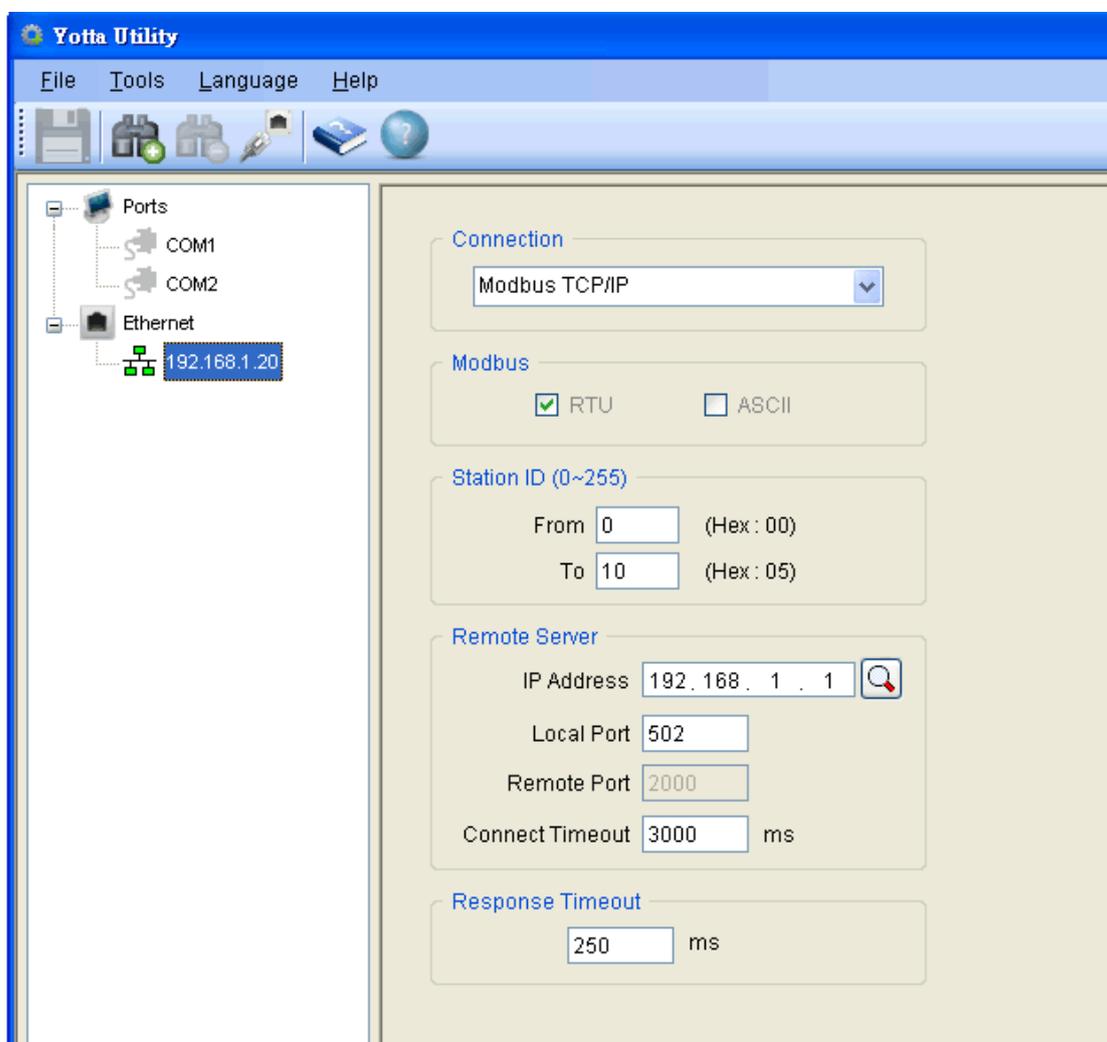
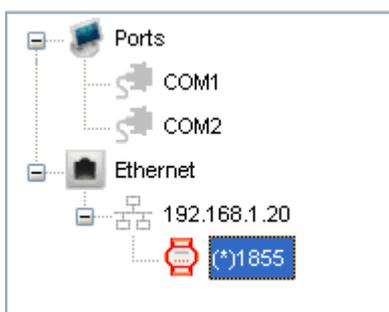


1. 机器拨至 init 模式
2. 送电 (24 VDC)
3. 连接 Ethernet 电缆

4. 于下图中，按下  Search for modules 按键



5. 选取下图之 (*)1855



6. 完成设定后，按下 Update 按键

The screenshot shows the 'System Settings' tab with sub-tabs for 'System Settings', 'Ethernet Settings', and 'Alias'. The 'Comm. Fail Safe' section contains four digital output (DO) buttons labeled DO 3, DO 2, DO 1, and DO 0. Below these buttons, the 'Timeout Settings' are set to '123 msec'. The 'Power-up Output' section also contains four DO buttons labeled DO 3, DO 2, DO 1, and DO 0. At the bottom of the panel are 'Restore' and 'Update' buttons.

7. 完成设定后，按下 Update 按键

The screenshot shows the 'Ethernet Settings' tab with sub-tabs for 'System Settings', 'Ethernet Settings', and 'Alias'. The 'Description' field is '18x-Series' and the 'http://192.168.1.1' link is visible. The 'Verified Codes' field contains '88888888' and the 'Device ID' is '1'. The 'Protocol' is set to 'Modbus TCP/IP' and the 'MAC Address' is '00-49-00-2E-51-0F'. There are radio buttons for 'DHCP' (selected) and 'IP Address'. Under 'IP Address', the IP is '192.168.1.1', the Mask is '255.255.255.0', and the Gateway is '0.0.0.0'. The 'Port' section has a 'Local' port set to '502'. At the bottom are 'Restore' and 'Update' buttons.

8. 完成设定后，按下 Update 按键

The screenshot shows a web-based configuration interface with three tabs: "System Settings", "Ethernet Settings", and "Alias". The "Alias" tab is currently selected and highlighted. Below the tabs, there are two main sections: "Digital Output" and "Digital Input".

Digital Output: This section contains four input fields labeled DO0, DO1, DO2, and DO3. Each field contains the text "DO0", "DO1", "DO2", and "DO3" respectively.

Digital Input: This section contains eight input fields arranged in two rows. The top row has fields DI0, DI1, DI2, and DI3. The bottom row has fields DI4, DI5, DI6, and DI7. Each field contains the text "DI0" through "DI7" respectively.

At the bottom of the interface, there are four buttons: "Clear", "Default", "Restore", and "Update".